

Description

Polypropylene PPH 4022 is a clarified nucleated homopolymer with a Melt Flow Index of 3 g/10 min.

Polypropylene PPH 4022 has been developed for extrusion-thermoforming, providing improved rigidity and impact resistance combined with a very high clarity, reduced cycle times and good antistatic properties.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	3
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	37
Elongation at Yield	ISO 527-2	%	9
Tensile modulus	ISO 527-2	MPa	1800
Flexural modulus	ISO 178	MPa	1700
Izod Impact Strength (notched) at 23°C	ISO 180	kJ/m ²	5
Charpy Impact Strength (notched) at 23°C	ISO 179	kJ/m ²	6
Hardness Rockwell - R-scale	ISO 2039-2		95
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			93
10N-50°C per hour			153
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			57
0.45 MPa - 120°C per hour			105
Other physical properties			
Density	ISO 1183	g/cm ³	0.905
Bulk Density	ISO 1183	g/cm ³	0.525